



## DEPRESSED CENTRE GRINDING WHEELS

### Typical Applications

- Metal fabrication
- Petrochemical maintenance
- All-weld grinding
- Shipbuilding
- Foundry – notching and removing gates and risers
- Pipeline – root pass grinding, pipe bevelling and repair
- Construction – masonry/concrete fabrication



### NORZON PLUS TYPE 27

- Premium, combination of Norton SG (ceramic aluminum oxide) and NorZon (zirconia alumina)
- Up to 10 times the performance of aluminum oxide wheels
- Advanced bond system providing the fastest cutting zirconia wheel on the market; easy on the operator and equipment



Model No.	Mfg. No.	D" x T" x A"	Size	Max RPM	Price /Each
<b>FOR STEEL CUTTING/NOTCHING &amp; LIGHT GRINDING</b>					
NS053	DC4518NZP	4 1/2 x 1/8 x 7/8		13 580	
NS054	DC518NZP	5 x 1/8 x 7/8		12 225	
NS055	DC718NZP	7 x 1/8 x 7/8		8600	
NS056	DC918NZP	9 x 1/8 x 7/8		6600	
<b>FOR STEEL GRINDING</b>					
NS044	DC4514NZP	4 1/2 x 1/4 x 7/8		13 580	
NS039	DC514NZP	5 x 1/4 x 7/8		12 225	
NS059	DC614NZP	6 x 1/4 x 7/8		10 185	
NS036	DC714NZP	7 x 1/4 x 7/8		8600	
NS032	DC914NZP	9 x 1/4 x 7/8		6600	

### HP™ TYPE 27

- High performance grinding and cutting
- These wheels are formulated to give highest productivity, safety and operator comfort on all types of grinders – air grinders, electric grinders/sanders and portable high speed angle grinders.
- Exceptional performance in grinding down welds, preparing weld edges, deburring, shaping, cleaning and cutting
- The wheel of choice for steel
- **With Spin-On arbor:** Fast and easy changeover of wheel for minimum downtime; perfectly centred wheel each and every time for best performance
- **With 3/8" arbor, 1/8" thick:** Ideal for both cutting and light grinding work; hold their cutting edge longer to give you a cutting life beyond compare; equipped with an exclusive metal hub cladding for extra strength and control
- **With 3/8" arbor, 1/4" thick:** High performance wheels grind off metal faster; smooth grinding with an aggressive, controlled bite; extra long wheel life



Model No.	Mfg. No.	D" x T" x A"	Grade	Max RPM	Price /Each
<b>WITH SPIN-ON ARBOR – 1/8" HP COMBO</b>					
VV403	08-B-452	4 1/2 x 1/8 x 5/8"-11	A-30-COMBO	13 300	
VV404	08-B-502	5 x 1/8 x 5/8"-11	A-30-COMBO	12 200	
<b>WITH SPIN-ON ARBOR – 1/4" HP</b>					
VV401	08-B-450	4 1/2 x 1/4 x 5/8"-11	A-24-HPS	13 300	
VV402	08-B-500	5 x 1/4 x 5/8"-11	A-24-HPS	12 200	
<b>7/8" ARBOR</b>					
VV082	08-B-462	4 1/2 x 1/8 x 7/8"	A-30-COMBO	13 300	
VV083	08-B-512	5 x 1/8 x 7/8"	A-30-COMBO	12 200	
VV084	08-B-602	6 x 1/8 x 7/8"	A-30-COMBO	10 200	
VV085	08-B-712	7 x 1/8 x 7/8"	A-30-COMBO	8600	
VV086	08-B-912	9 x 1/8 x 7/8"	A-30-COMBO	6800	
VV074	08-B-460	4 1/2 x 1/4 x 7/8"	A-24-HPS	13 300	
VV075	08-B-510	5 x 1/4 x 7/8"	A-24-HPS	12 200	
VV076	08-B-600	6 x 1/4 x 7/8"	A-24-HPS	10 200	
VV077	08-B-710	7 x 1/4 x 7/8"	A-24-HPS	8600	
VV078	08-B-910	9 x 1/4 x 7/8"	A-24-HPS	6800	

1/4" wheels to be used with flange TAV109, 1/8" wheels to be used with flange UG580

D x T x A: Diameter x Thickness x Arbor Size

### BLUEFIRE TYPE 27

- Upgraded zirconia alumina grain chemistry and shape, blended with premium aluminum oxide grain provide 2-3 times the life of aluminum oxide wheels
- Broad utility: from light- to heavy-pressure applications, on a wide range of materials: stainless steel, carbon steel, and alloys, to gray iron
- Excellent performance-to-price ratio lowers total grinding costs
- Contaminate-free INOX wheels contain <0.1% iron, sulfur, or chlorine for rust-free and corrosion-free results; will not contaminate stainless steel
- Foundry wheels have zirconia alumina/silicon carbide abrasive and an exceptionally strong reinforcement structure



Model No.	Mfg. No.	D" x T" x A"	Size	Max RPM	Price /Each
<b>FOR STEEL CUTTING/NOTCHING &amp; LIGHT GRINDING</b>					
NR992	66252843212	4 1/2 x 1/8 x 7/8		13 580	
NO016	66252843216	5 x 1/8 x 7/8		12 225	
NO014	66252843202	6 x 1/8 x 7/8		10 185	
NO031	66252843234	7 x 1/8 x 7/8		8600	
NO020	66252843245	9 x 1/8 x 7/8		6600	
<b>FOR STEEL GRINDING</b>					
NR981	66252843214	4 1/2 x 1/4 x 7/8		13 580	
NO017	66252843218	5 x 1/4 x 7/8		12 225	
NO005	66252843203	6 x 1/4 x 7/8		10 185	
NO032	66252843236	7 x 1/4 x 7/8		8600	
NR985	66252843247	9 x 1/4 x 7/8		6600	

## Ask us about volume prices!



## In many cases you will benefit from quantity prices.