

DRILL BITS

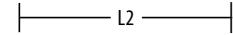
AIRCRAFT EXTENSION DRILLS

- NAS907B (National Aerospace Standard)
- M7 high speed steel
- Right hand cutting direction, standard spiral
- 135° split point, self-centring eliminates walking
- Black oxide finish

Application

Portable or machine drilling in hard steels, stainless steel and other hard materials.

CLARKSON OSBORN



FRACTIONAL SIZES

Fractional Size"	L2"	6" Model No.	Price /Each	12" Model No.	Price /Each
3/64	3/4	BH521		TBL179	
1/16	7/8	BH522		BH584	
5/64	1	BH523		BH585	
3/32	1 1/4	BH524		BH586	
7/64	1 1/2	BH525		BH587	
1/8	1 5/8	BH526		BH588	
9/64	1 3/4	BH527		TBL180	
5/32	2	BH528		BH589	
11/64	2 1/8	BH529		BH590	
3/16	2 5/16	BH530		BH591	
13/64	2 7/16	BH531		TBL181	
7/32	2 1/2	BH532		BH592	
15/64	2 5/8	BH533		TBL182	
1/4	2 3/4	BH534		BH593	
17/64	2 7/8	BH535		TBL183	

Fractional Size"	L2"	6" Model No.	Price /Each	12" Model No.	Price /Each
9/32	2 15/16	BH536		BH594	
19/64	3 1/16	BH537		TBL184	
5/16	3 3/16	BH538		BH595	
21/64	3 5/16	TBL160		TBL185	
11/32	3 7/16	BH539		BH596	
23/64	3 1/2	TBL161		TBL186	
3/8	3 5/8	BH540		BH597	
25/64	3 3/4	TBL162		BH598	
13/32	3 7/8	TBL163		BH599	
27/64	3 15/16	BH541		TBL187	
7/16	4 1/16	TBL164		BH600	
29/64	4 3/16	TBL165		BH601	
15/32	4 5/16	TBL166		BH602	
31/64	4 3/8	TBL167		BH603	
1/2	4 1/2	TBL168		BH604	

NUMBER GAUGE SIZES

Number Size	L2"	6" Model No.	Price /Each	12" Model No.	Price /Each
1	2 5/8	BH549		TBL188	
2	2 5/8	BH550		TBL189	
3	2 1/2	BH551		BH631	
4	2 1/2	TBL169		BH632	
5	2 1/2	BH552		BH633	
6	2 1/2	TBL170		BH634	
7	2 7/16	BH553		BH635	
8	2 7/16	BH554		BH636	
9	2 7/16	BH555		BH637	
10	2 7/16	BH556		BH638	
11	2 5/16	BH557		BH639	
12	2 5/16	BH558		BH640	
13	2 5/16	BH559		BH641	
14	2 3/16	BH560		BH642	
15	2 3/16	TBL171		BH643	
16	2 3/16	TBL172		BH644	
17	2 3/16	TBL173		BH645	
18	2 1/8	BH561		BH646	
19	2 1/8	TBL174		BH647	
20	2 1/8	BH562		BH648	
21	2 1/8	BH563		BH649	
22	2	BH565		BH650	
23	2	TBL175		BH651	
24	2	TBL176		BH652	
25	1 7/8	BH566		BH653	
26	1 7/8	TBL177		BH654	
27	1 7/8	BH567		BH655	
28	1 3/4	TBL178		BH656	
29	1 3/4	BH568		BH657	
30	1 5/8	BH569		BH658	

Number Size	L2"	6" Model No.	Price /Each	12" Model No.	Price /Each
31	1 5/8	BH570		BH659	
32	1 5/8	TBL190		BH660	
33	1 1/2	TBL191		BH661	
34	1 1/2	TBL192		BH662	
35	1 1/2	TBL193		BH663	
36	1 7/16	BH571		BH664	
37	1 7/16	TBL194		BH665	
38	1 7/16	TBL195		BH666	
39	1 3/8	BH572		BH667	
40	1 3/8	BH573		BH668	
41	1 3/8	TBL196		TBL225	
42	1 1/4	BH574		TBL226	
43	1 1/4	BH575		TBL227	
44	1 1/8	TBL197		TBL228	
45	1 1/8	TBL198		TBL229	
46	1 1/8	BH576		TBL230	
47	1	BH577		TBL231	
48	1	TBL199		TBL232	
49	1	TBL200		BH669	
50	1	TBL201		TBL233	
51	1	BH578		TBL234	
52	7/8	BH579		BH670	
53	7/8	BH580		TBL235	
54	7/8	BH581		TBL236	
55	7/8	BH582		TBL237	
56	3/4	TBL202		TBL238	
57	3/4	TBL203		TBL239	
58	11/16	BH583		BH671	
59	11/16	TBL204		TBL240	
60	11/16	TBL205		TBL241	

LETTER GAUGE SIZES

Letter Size	L2"	6" Model No.	Price /Each	12" Model No.	Price /Each
A	2 5/8	TBL206		BH605	
B	2 3/4	BH542		BH606	
C	2 3/4	TBL207		BH607	
D	2 3/4	BH543		BH608	
E	2 3/4	BH534		BH593	
F	2 7/8	BH544		BH610	
G	2 7/8	TBL209		BH611	
H	2 7/8	BH545		BH612	
I	2 7/8	TBL210		BH613	
J	2 7/8	TBL211		BH614	
K	2 15/16	TBL212		BH615	
L	2 15/16	TBL213		BH616	
M	3 1/16	TBL214		BH617	

Letter Size	L2"	6" Model No.	Price /Each	12" Model No.	Price /Each
N	3 1/16	BH546		BH618	
O	3 3/16	BH547		BH619	
P	3 5/16	TBL215		BH620	
Q	3 7/16	TBL216		BH621	
R	3 7/16	TBL217		BH622	
S	3 1/2	TBL218		BH623	
T	3 1/2	TBL219		BH624	
U	3 5/8	BH548		BH625	
V	3 5/8	TBL220		BH626	
W	3 3/4	TBL221		BH627	
X	3 3/4	TBL222		BH628	
Y	3 7/8	TBL223		BH629	
Z	3 7/8	TBL224		BH630	